

CERTIFICATE

conformity of the Factory Production Control

2627-CPR-1090-1.84937284.TÜVRh.21.02

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulations - CPR)

This certificate applies to the following construction product:

Construction product	Structural components and kits for steel structures to EXC3 according to EN 1090-2:2018
Intended use	for load-bearing structures in all types of buildings
CE-marking method	ZA.3.2, ZA.3.4 according to EN 1090-1:2009+A1:2011
Manufacturer	STALFA Sp. z o.o. ul. Oleksiaka Wichury 2, 08-300 Sokołów Podlaski Poland
Manufacturing plant <small>Production facility of the manufacturer</small>	ul. Oleksiaka Wichury 2, 08-300 Sokołów Podlaski ul. Przemysłowa 1, 08-300 Sokołów Podlaski
Confirmation	This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the harmonised standard EN 1090-1:2009+A1:2011 under system 2+ are applied, and that the factory production control fulfills all the prescribed requirements stated therein.
Date of first issue	16.08.2018
Next Surveillance inspection	15.08.2024
Period of validity	This certificate will remain valid as long as the test methods and/or the factory production control requirements included in the harmonised standard used to assess the performance of the declared characteristics do not change, and the product and the manufacturing conditions in the plant are not modified significantly.
Place and date of issue	Zabrze, 30.08.2021



Adam Troszka
Notified Body



Certificate number: 2627-CPR-1090-1.84937284.TÜVRh.21.02

Range of production Production, Cutting, holing, forming, Corrosion protection, Welding

Remarks

The Notified Body No. 2627 TÜV Rheinland Polska Sp. z o. o. has performed the initial inspection of the/of manufacturing plant(s) and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

The first certification for the above mentioned plant was carried out by other NoBo in 2014 however, after verification of the documents presented during the inspection, TÜV Rheinland Polska confirms the maintenance of the FPC system along with the intervals between routine inspections according to Table B.3 of EN 1090-1:2009+A1:2011

General provisions

The conditions of the standard EN 1090-1:2009+A1:2011, from section B. 4.1 until including section B. 4.4. must be fulfilled.

The requirements of EN 1090-1:2009+A1:2011, section B. 4.3 are observed. These refer to the annual statements to be submitted in writing of the manufacturer to the Notified Body.

The certificate was issued on the basis of the certification conditions available on the www.tuv.pl/zalaczniki

TÜV Rheinland Polska Sp. z o.o.

ul. Wolności 347, 41-800 Zabrze, Poland

Notified Body 2627 for Construction Products

Business Stream Industrial Services & Cybersecurity, ul. Wolności 347, 41-800 Zabrze, Poland

e-mail: post@pl.tuv.com

WELDING CERTIFICATE

1090-2.84937284.TÜVRhPI.21.02

in accordance with EN 1090-1:2009+A1:2011, table B.1 for execution of structural steel components EN 1090-2:2018

Manufacturer

STALFA Sp. z o.o.
ul. Oleksiaka Wichury 2,
08-300 Sokołów Podlaski
Poland

Manufacturing plant

Production facility of the manufacturer

ul. Oleksiaka Wichury 2, 08-300 Sokołów Podlaski
ul. Przemysłowa 1, 08-300 Sokołów Podlaski

Technical specification

EN 1090-2:2018

Execution class(es)

EXC3 acc. to EN 1090-1:2009+A1:2011

Welding Process(es)

(Reference no acc. to EN ISO 4063)

135 - Metal active gas welding, partly mechanized

138 - MAG welding with metal cored electrode

Material group

1.1, 1.2
according to CEN ISO/TR 15608
IWE, PL-IWE-0214/00561/2004

Responsible welding coordinator

Confirmation

All provisions concerning welding as described in the above mentioned technical specification(s) were applied.

Begin of validity

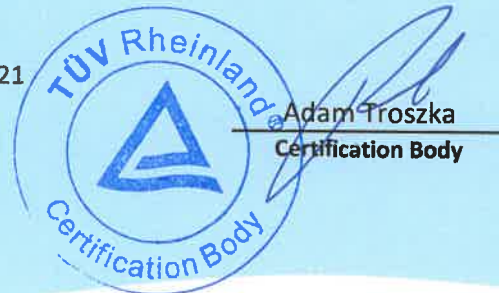
16.08.2018

Period of validity

15.08.2024

Place and date of issue

Zabrze, 30.08.2021



Certificate number: 1090-2.84937284.TÜVRhPI.21.02

General terms

1. This certificate is valid as long as the terms of the above technical specifications themselves or the manufacturing conditions of the essential manufacturing factory have not changed significantly.
2. This certificate may only be reproduced or published for advertising or other purposes than as a whole. The text of promotional material doesn't has to be in conflict with this certificate.
3. Certification Body reserves the right to conduct a special inspection of short-term notice in the case of information on irregularities and any reasonable doubts as to compliance by the manufacturer for a fee.
4. This certificate may be withdraw at any time with immediate effect and be amended or modified if the conditions under which it was granted have changed, or if the terms of this certificate are not met.
5. The following changes must be reported to the Certification Body:
 - a). New production or significant changes to essential manufacturing facilities;
 - b). Change of the welding coordinator;
 - c). Inception of new welding processes, new base materials are related WPQRs;
 - d). New essential manufacturing facilities.

In the above-mentioned cases, the special inspection will be carried out by Certification Body.

6. During the 3 months of ending the certificate's validity the manufacturer may apply to the Certification Body to conduct a surveillance inspection.
7. The certificate was issued on the basis of the certification conditions available on the www.tuv.pl/zalaczniki

TÜV Rheinland Polska Sp. z o.o.

ul. Wolności 347, 41-800 Zabrze, Poland

Certification Body for Welding Manufacturers

Business Stream Industrial Services & Cybersecurity, ul. Wolności 347, 41-800 Zabrze, Poland

e-mail: post@pl.tuv.com